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The steering block (part #3) and plate (part #2) were removed for crating purposes only. These parts must be reinstalled prior to use.

Assemble the steering block between the hoop (part #5) and plate (part #2) as shown in the diagram. Mounting fasteners (parts #4) must be torqued to 16 ft-lbs.

Part numbers may change after the making of the microfiche or paper copies. Electronic records are the most current.

Ref. Part No.	Qty.	Description
1 1822900-067	1	Post, Steering, Black
2 5249193	1	Plate, Steering Hoop
3 5134766	1	Block, Steering
4 7518340	2	Bolt
5 1015204-067	1	Hoop, Steering, Black
6 7512377	6	Bolt, Carriage
7 7542343	8	Nut, Flange
8 7661637	18	Rivet

Ref. Part No.	Qty.	Description
9 7555877	1	Washer, Thrust
10 7547291	1	Nut, Nylok
11 7547292	2	Nut, Jam
12 1822738	1	Rod End w/Bushing
13 5434775	2	Bushing
14 5132967	2	Bracket, Steering Post
15 7080510	1	Fitting, Zerk, 90 Degree