



POLARIS[®]
Racing



Tip # 14 2005 440 IQ and 800 Mod

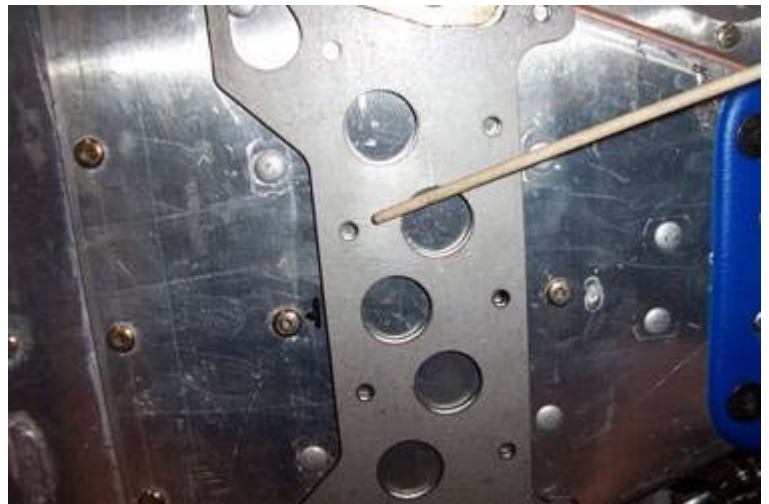
A lower control arm rear support kit P/N PR 102 is now available through the Polaris Race Dept.

Check the condition of the rivets on the control arm mounting brackets and replace if necessary. (use structural rivet P/N 7661637 only) Locate the support strap on the bottom of the bulkhead between the lower control arm rear mounting brackets. Using the support strap as a template, drill out the 11 rivet holes using a 3/16" drill bit. Install the rivets supplied in the kit. Weld each end of the support strap to the steel lower control arm mounting brackets.

Cost for the kit P/N PR102 is \$10.00. To order contact Polaris Race Dept. Parts Support. Dennis Weinke Ph.# 715-355-3008 Fax# 715-355-8797



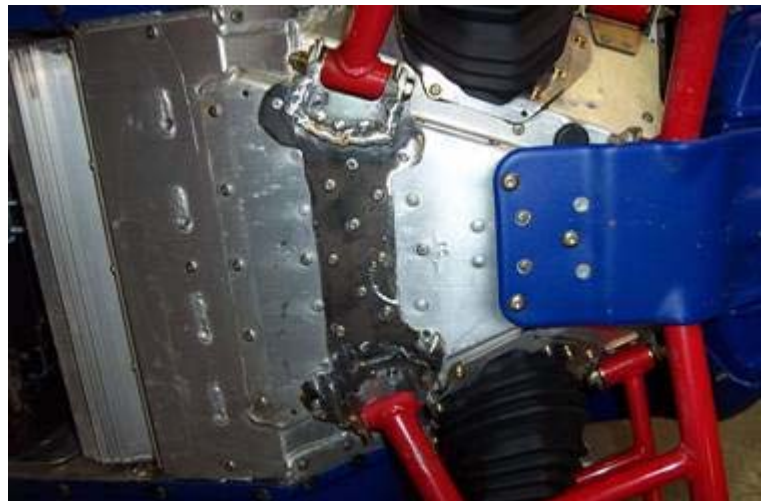
Check condition of the rivets on control arm mounting brackets.



Drill out the 11 rivet holes using the support strap as a template.



Weld each end of the support strap to the steel lower control arm mounting brackets



A-arm support completed